# ADVANCELAB IQ/OQ PROTOCOL

Installation Qualification/ Operation Qualification





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Available at www.advancelab.com.sg

# Purpose and Scope

This Qualification Protocol is solely intended to be used with Advancelab Fume Hoods, which are new or relocated.

It is written to assist the end-user in validation of predetermined specifications. The protocol begins with planning the site for the piece of equipment and therefore is of value prior to receipt of delivery.

#### Responsibilities

End-User – The ultimate user or otherwise appointed personnel in the lab is responsible to ensure the fume hood is installed and operating properly. This document can assist in that validation. This document cannot however anticipate every application or unique situation encountered with the installation and operation. It is therefore essential that users, lab managers and safety officers work together to broaden the scope of this document through cautious forethought.

End-User Employer – The employer is responsible for supporting the validation through adequate resources and training. The organization shall also ensure the validation process has been fully carried out prior to use of the fume hood. Records should be stored in a safe, easily retrievable location. The location of the fume hood, preventive maintenance and certification schedules should be documented in the company's quality system.

Fume Hood Certifier – All fume hoods should be certified prior to use. A qualified certifying technician must do this process with calibrated instruments. The fume hood should be certified upon installation, on a scheduled annual basis and whenever the fume hood is moved to a new location. Certification is the key requirement of this protocol.

Manufacturer – Advancelab Pte Ltd, certified ISO-9001, is responsible to fully test respective AD Fume Hoods, using the ASHRAE test protocol, to ANSI Z9.5 requirements prior to shipment. The manufacturer must retain inspection records. Their staff of Product Service Representatives and Product Specialists can assist with information on the purchase, delivery and installation. Advancelab is not responsible for carrying out the actual installation or validation processes.

#### **Performance Qualification**

Once the Fume Hood has been checked for proper installation and operation, its performance may be validated. Advancelab cannot recommend specific procedures to do this. The performance validation should be designed to meet the specifications and accuracy required of the application.

In general this requires establishing acceptance criteria, inspecting and testing the results with calibrated equipment and qualified personnel. Some basic suggestions are included after the Operational Qualification section.



# A. Installation Qualification

Step	Description	Specification or Acceptance Criteria	Result	
			YES	NO
1	Site Planning			
1a	Proper airflows	Is the fume hood to be located in a room with windows that will remain closed?	Y	Ν
		Is the fume hood to be located away from heavy foot traffic, doors, fans, ventilation registers and any other air-handling devices that could disrupt its airflow patterns?	Y	Ν
lb	Mounting Surface	Have accommodations been made for placement of the fume hood on a work surface, cabinetry or stand of suitable strength and proper height?	Y	Ν
1c	Space Requirements	Refer to Appendix B in User's Manual. Has adequate floor space been provid- ed for placement of the base cabinet?	Y	Ν
		Has a facilities manager or qualified HVAC person reviewed and approved the site plans for placement of exhaust	Y N/A	Ν
		duct?		
		Have the exhaust blower, ductwork and dampers been ordered?	Y	Ν
		Has the room/building been evaluated for adequate air changes with the device?	Y	Ν
		Has the facilities manager been consult- ed with regard to water, gas or vacuum service requirements?	Y	Ν
1d	Service line Requirements	Does the fume hood ordered/received have service valves to match expecta- tions? Connections to the water service valves are 3/8" OD tubing. Connections to all other service valves are 1/4" OD metal tubing and require a shut-off valve. WARNING: If the service line pressure exceeds 40 PSI, it must be equipped with a pressure regulator to reduce the line pressure. Check local codes for other require- ments.	Y N/A	Ν

# A. Installation Qualification

Step	Description	Specification or Acceptance Criteria	Result	
			YES	NO
1e	Airflow Monitoring	If desired, has an airflow monitor been	Y	Ν
	Requirements	ordered for use with this fume hood? (Monitors are recommended on all hoods.)	N/A	
lf	Electrical Service	Depending upon model and user requirements, exhaust blower may be turned on by a switch on the hood or remotely. Are services available for the fume hood to be connected to a dedi- cated circuit with over-current protec- tion of adequate size and the proper voltage? (Refer to User's Manual or consult Advancelab for ratings.)	Y	Ν
1g	Delivery Requirements	If the fume hood has not been delivered, have arrangements been made with the facility or delivery agent to have equip- ment capable of gently handling a packaged skid of this size and weight? (Refer to Chapter 3 of the User's Manual.)	Υ	Ν
		Is there a clear path from the loading platform to the final destination in the lab?	Y	Ν
		When required, will there be equipment to move the fume hood onto the final mounting surface/stand? (Refer to the Getting Started section of User's Manual)	Y	Ν
2	Prior to Operation			
2a	Damage Claims	Has the fume hood been inspected for any signs of damage that may have occurred while in transit or within the building? Keep packaging materials until inspection is complete.	Y	Ν
		If so, refer to the User's Manual for information on shipping damage claims.		
2b	Set Up	The fume hood has been mounted to a substantial supporting stand or cabinet that has been checked for level?	Y	Ν
		The cabinet or stand is set at a suitable height for the operator to work ergo- nomically?	Y	Ν

# A. Installation Qualification

Step	Description	Specification or Acceptance Criteria	Result	
			YES	NO
		Before attempting to operate the sash, verify that:	Y	Ν
		<ul> <li>the sash cables are centered on the pulleys,</li> </ul>		
		<ul> <li>the sash weight has been released from the shipping position?</li> </ul>		
		Refer to the manual for sash weight release.		
		The User's Manual is shipped within the fume hoods. It has been unpacked and stored for future use.	Y	Ν
2c	Sealing the Hood	The fume hood is sealed to the work surface to prevent spilled materials from collecting under the walls of the hood?	Y	N
2d	Electrical Connections	Is the fume hood connected to a dedi- cated electrical circuit of proper voltage and amperage? See identification plate behind the front panel. NOTE: The fume hood should be posted with warnings not to be used until certified.	Y	N
		Duplex receptacle(s) are operational? Do the GFI test and reset buttons work properly?	Y N/A	Ν
2e	Service fixtures	A qualified technician has installed the services? Checked for leaks?	Y N/A	Ν
		Verified that valves are labeled for the proper services?	Y N/A	Ν
2f	Exhaust System	A qualified installer has completed the exhaust connections to the fume hood?	Y	Ν
		The exhaust system is ON to the fume hood all the time?	Y	Ν
			N/A	
2g	Basic Operational Checks	With the Light Switch turned ON, does the fluorescent light illuminate the interior of the fume hood?	Y	N
		Does the blower operate with the	Y	Ν
		Blower Switch ON? (Blower may be wired direct.)	N/A	

#### A. Installation Qualification

Step	Description	Specification or Acceptance Criteria	Result	
			YES	NO
		Does the sash rise smoothly to the	Y	Ν
		appropriate height with the appropriate force?	N/A	
		If equipped with sash stops, are they installed and operable?	Y	Ν
		If equipped with an airflow monitor does it function and has it been calibrated with an accurate airflow measurement device?	Y N/A	Ν
		Does the Alarm Silence button stop the audible alarm when pressed?	Y N/A	Ν

## B. Operational Qualification

Step	Description	Specification or Acceptance Criteria	Res	sult
			YES	NO
1	Certification			
1a	Initial Certification	Prior to use, has a qualified certifier tested the fume hood using ASHRAE 110-1995 testing protocol? Has the certifier labeled the fume hood with the successful certification date?	Y	Ν
		Certification should be done annually. Has the next required certification been added to your quality system's preventive maintenance or certification schedule?	Y	Ν
2	Training			
2a	User Training	Have all users been properly trained on the safety, theory of operation and limitations of the fume hood?	Y	Ν
		Do all users understand techniques for: - Cleaning and decontamination of the hood's interior - Loading supplies and equipment, - Spill control and clean up, - Shutting down the fume hood?	Y	Ν
		Are users aware of ergonomic factors that can cause unnecessary fatigue or personal discomfort?	Y	Ν

#### **B.** Operational Qualification

Ste	p Description	Specification or Acceptance Criteria	Result	
			YES	NO
3	Cleaning			
За	Exterior Cleaning	Has the exterior of the hood been cleaned of dust that accumulated throughout installation?	Y	Ν
3b	Interior Cleaning	Has the fume hood's interior surfaces been cleaned and decontaminated appropriately for the work that is about to be performed in it?	Y N/A	Ν

#### C. Performance Qualification

NOTE: This Performance Qualification section is only a recommendation of some basic items to consider for your protocol. Your protocol should include tests and inspections that are pertinent to the applications performed within the equipment.

	Step De	scription	Specification or Acceptance Criteria	
1	Cer	tification		
1a		Fume HoodCertification should be done at a minimum annually.Performanceenced certifier can verify the fume hood's performancefume hood's current certification within the acceptableframe set by your organization?Has there been a procedure established if a fume hoodfound to have exceeded its certification due date?		
			While operating the hood, weekly verify containment and air velocity by using visible smoke.	
			Face velocity profile done monthly will verify the face velocity is within the proper operating range.	
			Is the next required certification noted in your quality system's preventive maintenance or certification schedule?	
2	Maii	ntenance		
2a	Service	valves	If equipped, verify proper operation of service valves.	
2b	Baffles		The hood baffles should be check monthly for blockages behind them to ensure maintaining proper airflow.	
2c	Fluores	cent Lamp	Regular maintenance should ensure that the Fluorescent Lamp is operating properly.	

#### D. Summary

Equipment Location				
Protector Fume Hood Ser. No	Model No			
User Protocol	_ Revision (or Date published)			
Contact (print name):				
Title:				

Review the "Response" columns for answers of "NO." Use the area below to describe the deficiency or unacceptable results. Those deficiencies are to be followed with an instruction for "Corrective Actions." Once acceptable results are obtained, the deficiency is "accepted" by initialing the Corrective Action.

Step	Deficiency followed by Corrective Action	Initial

#### **Singapore**

Advancelab (S) Pte Ltd

No.52 Senang Crescent, Singapore 416619 Tel: +65 6448 8255 Fax: +65 6448 9833 Email: info@advancelab.com.sg Website: www.advancelab.com.sg

#### Indonesia

PT. Advancelab Saintifik

Jl. Boulevard Raya Blok QJ 5 No. 23 Kelapa Gading, Jakarta Utara, 14240 Indonesia Tel: +6221 45854569 / +6221 45854570 Fax: +6221 45854570 Email: info-id@advancelab-global.com Website: www.advancelab.com.sg

#### Vietnam Advancelab Pte Ltd

83/10 Bach Dang Street, Ward 2, Tan Binh District, Ho Chi Minh City 700000, Vietnam Tel: +84 8 2244 6300 Fax: +84 8 3845 1974 Email: info@advancelab.com.sg Website: www.advancelab.com.sg

#### Malaysia

#### Advancelab Sdn Bhd

KL Office: Unit B-1-10, Block B, No. 2, Jalan PJU 1A/7A, Oasis Square, Ara Damansara, 47301 Petaling Jaya, Selangor Darul Ehsan, Malaysia. Tel: +603 7831 0188 Fax: +603 78310588 Email: info-my@advancelab-global.com Website: www.advancelab.com.sg

Johor Factory: No. 3388, Jalan Pekeliling Tanjung 27/2, Kawasan Perindustrian Indahpura, 81000 Kulaijaya, Johor, Malaysia. Tel: +607 660 8877 Fax: +607 660 8866 Email: info-my@advancelab-global.com Website: www.advancelab.com.sg

#### Thailand Advancelab (Thailand) Co., Ltd.

147 / 170 - 171 Baromrajchonnanee Road, Arunamarin Bangkoknoi, Bangkok 10700, Thailand. Tel: +66 2 884 9480 Fax: +66 2 884 6441 Email: primasci@advancelab-global.com Website: www.advancelab.com.sg

#### Myanmar

#### Advancelab Scientific & Engineering Co., Ltd

No.(976/Ka), Than Thu Mar Road, 5th Ward, South Okkalapa Township, Yangon, Myanmar.

Tel: +95 (1) 572393 / +95 (9) 779753802 Fax: +95 (1) 572393 Email: info-mm@advancelab-global.com Website: www.advancelab.com.sg

#### U.A.E (Dubai) Advancelab FZCO

No.FZJOAB1310 Jafza One, Jebel Ali Dubai United Arab Emirates Email: info@advancelab.com.sg Website: www.advancelab.com.sg







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